



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6799790-1
Job Sheet 194626



Part No: RB6799790-1

Job Qty: 1 pcs

Part Name: External Spline



Part Weight: 0 lbs

Job Created: 5/6/19

Due Date: 6/10/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Note: DWG RB6799790-1 REV:N/A IPP REV A 18.02.23 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	1 pcs	6/19/19	6/19/19	0.00 0.00	Purchasing - 1	JUN 11 2019
						Purchasing - 2	
						Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs	6/19/19	6/19/19	0.00 0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	JUN 11 2019
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	6/19/19	6/19/19	0.00 0.00	QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	

Date: 06/11/19

Plex 5/6/19 3:21 PM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S189236



Part: RB6799790-1

Job No: 194626

Serial No/Batch: S189236

Revision: N/A

Inspector:

Exp Date:

Instructions:

				QC 6 - 40	
130	Packaging 3-1 - Stock - B4B	1 pcs	6/19/19	0.00	0.00
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	6/19/19	0.00	0.00
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - Purchasing - -Issue P/O to Wejay: <u>18043379</u> Manufacture External Spline RB6799790-1 AS PER DWG C OF Descriptions: C IS REQUIRED 110 - Receive & Inspect for Damage & Mat'l Certs 120 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release x 5 Plus May 07, 2019.					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RB6799790-1P	External Spline	1 Ea (1 ea)	100-Purchasing	5189235	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	RB6799790-1P	1	0	0	
Part Specifications					
Specifications could not be found.					

GA139E

DARA M.

DAS
21
JUN 13 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043399



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB043399

PO Date: 5/7/19

Due Date: 5/28/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194626	RB6799790-1P			External Spline DWG RB6799790-1 REV:N/A IPP REV A	Firmed	-	5/28/19 6/10/2019	5 Ea	0 Ea	5 Ea	\$167.00/Ea	\$835.00

Grand Total: \$835.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 5/7/19 11:19 AM dart.Lussier.Patrick



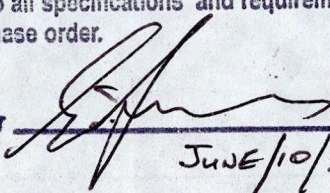
Packing Slip 39534

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

SOLD TO Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

SHIP TO Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K

Attn: Robert Aboud - Dir

INVOICE DATE		YOUR ORDER NO. POHB043399 ✓		DATE ORDERED 05/08/19		SHIPPED VIA Best way	
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
5	0	5 ✓	External spline as per drawing RB6799790-1, Rev. N/A IPP: Rev. A Part number: RB6799790-1P Job Number; 194626 Required by: May 28, 2019 RECEIVED JUN 11 2019 DART AEROSPACE LTD. RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor  WMP 04 JUNE 10/2019. H.S.T.				DAS 40 9-89

ORDER: COMPLETE ☐ PARTIAL ☐

TOTAL

RECEIVED BY _____
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE / CONFORMANCE

CUSTOMER: Dart Aerospace		DATE: June 10, 2019		DAS
		P.O.# POHB043399		40
		WEJAY JOB# 39534		9-09
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.				
PO LINE	PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
1	RB6799790-1P	5	Machine complete as per drawing	RB6799790-1
			Specification's	
Notes: 1) MTR attached: Ref. EMJ heat #7027758Z, Wejay TN #34868-2 2) Heat treatment by Dart Aerospace 3) Cadmium plating as per note 2 by Dart Aerospace				

Records of Inspection/Test will be retained for 5 years minimum.

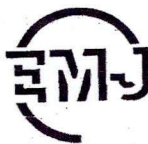
Yours truly,



WMP
04

Edward Jansen
Authorized Q.A. Signatory

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS



Earl M. Jorgensen
(Canada) Inc.

Page 01 of 02

Certification Date
13-MAR-2019

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

VLB ANGELA
PART NUMBER/NUMÉRO DE PIÈCE

506281

EARLE M JORGENSEN CAN DIV RMCL
305 PENDANT DRIVE
MISSISSAUGA ON L5T 2W9

Invoice Number
S825533

SOLD TO: WEJAY MACHINE PRODUCTS CO
VENDU À: 600 O'CONNOR DRIVE
KINGSTON ON K7P 1N3

SHIP TO:
EXPÉDIÉ À:

WEJAY MACHINE PRODUCTS CO LTD
600 O'CONNOR DRIVE
KINGSTON ON K7P 1

Description: 4140/4142 HR ANN BAR ASTM A322
4 RD S/C 12'0" (144.0")
HEAT: 7027758Z

ITEM: 506281

Line Total: 513.24 LB

Specifications:

ASTM A322 13
ASTM A751 14A
ASTM E8 16A
ASTM A370 17
ASTM E709 15

ASTM A304 16
ASTM E381 17
ASTM E10 15A
ASTM A255-10 14
EN 10204 3.1

ASTM A29 16
ASTM E112 13
ASTM E45 13
ASTM A388-S1
JDM AO QL2

DAS
40
9-89

CHEMICAL ANALYSIS

C	SI	MN	P	S	CR	NI	MO
0.42	0.26	0.94	0.01	0.027	1.04	0.18	0.23
CU	AL	V	CA	H			
0.02	0.03	0.007	0.0002	0.00			

RCPT: R561841

COUNTRY OF ORIGIN : CHINA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
					205
					209

REF: DART AGROSPACE PO# POHB043399/Item 1

PART # RB6799790-1P

JOB # 194626

WMP
04

TN34868-2
Job# 39449
rec'd Mar. 12/19

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JAMES MURPHY

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ